CROWN ZELLERBACH CORPORATION
CAMAS, WASHINGTON

Management REPORT

May 13, 1954 No. 70

PROMOTIONS have been recently announced for several of our people. The supervisors' group has a new member as Howard Gund has been promoted to Dock Shipping Foreman replacing Basil Taylor who became Shipping Coordinator sometime ago.

Dale Hoffman and James Vale are new Converting Plant keymen. Jim Kielpinski and Ransom Sill have become keymen in the Laminating Department. Archie L. Smith is the new relief keyman in the Steam Plant. Nick Mueller, as Yard Maintenance keyman, replaces Justin Clark, who retired on April 1. Lewis Chilcote has been designated as Printing Department keyman. Alex Kershinar has been promoted to Kraft Mill keyman, the job vacated by Manley Green when he became Kraft Mill shift foreman.

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AN INTERESTING FACT in our mill water usage was brought to light last week when our visitors' folder was brought up-to-date for another reprinting. Our accounting department reported that average water usage for the mill is 65 million gallons per day. A check with Portland city offices revealed that average daily usage for the city of Portland (357,000 inhabitants) is 50 million gallons daily. Our water supply is pumped from the river, deep wells, and Lacamas Lake and is settled or filtered at the filter plant and settling basin on the hill above the Bag Factory.

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THE BOARD OF REGENTS of our Crown Zellerbach Paper School has unanimously chosen Lee Maybach as dean of the school for the coming year, and Tom Leedham as principal.

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REPRINTS of the May FORTUNE ad posted this week emphasize the importance of research in the progress of the paper industry.

"Ts'ai Lun, an ancient Chinese scholar, labored and experimented for 30 years to create the first paper known to man (about 105 A.D.). . . Beyond perfecting paper itself, our research now strives to create useful materials out of even our <u>waste</u> products. . .At Crown Zellerbach research laboratories, industrial chemicals are being made from residues of the pulping process, and elements, hitherto unused, of our basic, raw material, wood."

As an example of the importance of research we quote the following item from CZ Headquarters bulletin. (Of course, the more waxed bread wrap Western Waxed Paper division sells, the more paper they buy from us.)

"Western Waxed Paper Division is launching a new, superior quality waxed bread wrap paper which is said to be the biggest thing that has happened to Western Waxed to date. The new grade is stronger, more pliable, more opaque, and has a new 'elastic' type surface which greatly improves appearance and printability of the wrap. The new grade was achieved after almost five years of research. All of the corporation's facilities were called upon in its development, including Central Research Department, Western Waxed's Packaging Research and Development Laboratory and operating and sales personnel at CZ Headquarters, Camas and Western Waxed Paper Divisions."

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You Are Invited to Obtain Extra Copies of this Report from Your Supervisor to Share with Your Family and Friends.

GROUNDWOOD MILL has 400 days without an accident. Mill frequencies are as follows:

	April	Year-to-date	Last year
Lost-time accidents	1	6	7
Frequency	2.25	3.46	3.90
Slight	30	120	106

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NEXT TUESDAY, May 18, is Blood Bank day at Camas. The Red Cross bloodmobile unit will set up its equipment in the Foremen's room for blood donations from all employees and townspeople between the hours of 12 noon and 6 P.M. All blood taken will be used in Clark county where the need for approximately 350 pints per month is acute. A booklet called "Questions and Answers" on the Red Cross blood program is being sent to supervisors. Among the many facts of interest are the following:

1. How much blood is in the body? 12 or 13 pints.
2. What blood types are there? (When a donor gives blood for the first time, a card is sent him stating his type of blood.)
   About 40% of Americans have type A
   About 10-12% have type B
   About 3-5% have AB type
   About 45% have type O
3. Should a donor avoid certain foods before giving blood? Yes. During a 4-hour period before his donation, a donor should not eat heavy, fatty foods.

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BARGE #47, Western Transportation's newest and largest, made its first trip to Camas last Saturday. Leonard Thompson, general manager for Western Transportation, reports that the 165 ft. barge was launched in Portland at 2 P.M. Friday, and at 5 P.M. was on its way to Camas, requiring about 4½ hours for the trip. It is WT's 19th covered freight barge, has a possible capacity of 1200 tons, and will be used exclusively on the Portland-Camas run. The housing is 152' x 38' with a height of 16', making it about 1-3/4 larger than older barges. It is equipped with electric circuits and furnished with 20 ceiling lights and reflectors which together with the white-painted interior creates daylight conditions for loading. #47 was towed on its maiden voyage by the tug, George Birney, sister ship to the Peter W which at that time was in dock for repairs.

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PAPER MACHINE PRODUCTION last week, 711 tons per day. No. 2 was highest in efficiency with 97.4%. WOODMILL: A total of 542 cars of red fir chips were received during April. A large portion of these come from lumber mills which in recent years have installed chippers, thus salvaging the branches of trees and short ends of logs which formerly fed the burners that illumined the night sky throughout the Northwest. SULFITE MILL: 2,370 tons. KRAFT MILL: 3,024 tons. KRAFT BLEACH PLANT: 1,864 tons. CONVERTING PLANT: Produced 28,979 cases; shipped 34,883 cases. BAG FACTORY: Produced 24,489 bales; shipped 32,891 bales. NAPKIN DEPARTMENT: Produced 10,957 cases; shipped 11,304 cases. WAX LUNCH ROLL: Produced 3,549 cases; shipped 4,749 cases.

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THE RIVER ROSE 6' during the last week, this morning's level being 16.9' compared to 11.7' a year ago. Next week's Management Report will bring a summary of Elmer Fisher's report at the Supervisors' meeting tomorrow. Low temperature for the week was 45° on Wednesday. High was 86° last Friday.

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SERVICE AWARD RECIPIENTS - don't forget the dinner tonight - 6:30, CZ Inn. Come as soon after 6:00 as possible.

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